
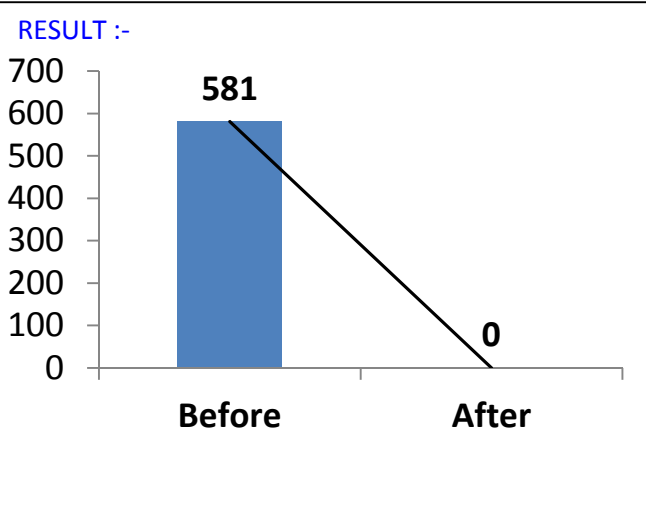


		TPM CIRCLE NO :-	ACTIVITY	KK	QM	PM	JH	SHE	OT	DM	E&T	KAIZEN IDEA SHEET KAIZEN NO:-07
		TPM CIRCLE NAME :	LOSS NO. / STEP									
		DEPT :- IQA	RESULT AREA	P	Q	DEF:- A		C	D	S	M	
CELL :-A211	CELL NAME:-	MACHINE / STAGE :- Supplier End Matrix						OPERATION :-PDC				
KAIZEN THEME To prevent In A211 ca body extra material observed in seal fitment area in cavity no.2			IDEA :-1) – The same core is restored with new one.									
WIDELY/DEEPLY:-			COUNTERMEASURE:- The same core is restored with new one						BENCHMARK 581 No.			
PROBLEM / PRESENT STATUS :- In A211 casting body excess material observed in seal fitment area particular in cavity no.2									TARGET 0 No.			
									KAIZEN START 14.07.2014			
			TEAM MEMBERS :- Santosh Auti,Shedge Krishnat, Mohan Kate									
			BENEFITS :- 1)No production loss 2) No Supplier Rejection									
			KAIZEN SUSTENANCE									
BEFORE			AFTER									
WHY - WHY ANALYSIS :- Why 1 –In A211 casting body excess material observed in seal fitment area Why 2 – Bulging observed in core Why 3 –Casting sticking in cavity in process Why 4 –while removing this casting core pin of die metal bulging			RESULT :- 									
ROOT CAUSE :- while removing this casting core pin of die metal bulging			WHAT TO DO :- Check point Added In Supplier action plan sustenance sheet & change process flow diagram HOW TO DO : Verify the action plan - FREQUENCY – As Per supplier Audit plan.									
REGISTRATION NO&DATE: 22.07.2014			COST INCURRED FOR MAKING KAIZEN									
REGISTERED BY :- Mohan Kate			MATERIAL COST IN RS			LABOUR COST IN RS			TOTAL COST IN RS			
MANAGER'S SIGN :- Sunil Kinkar			-----			-----			-----			
SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT												
Sr. NO.	CELL	TARGET	RESPONSIBILITY	STATUS								
1	-----	-----	-----	-----								